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**DP No 06-CPR305-2017**



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## Purios E

### GENERAL INFORMATION

Two component system for producing semi-rigid polyurethane foam. It does not contain foaming agents that deplete the ozone layer in accordance with EU.

Product possess sanitary certificate PZH: B.BK.60111.0275.2022

PRODUCT CHARACTERISTIC			
	Component A	Component B	Standard
Viscosity 25°C [mPas]	200 – 500	150 – 250	WL/3/PURINOVA
Density 25°C [g/cm <sup>3</sup> ]	1.1 – 1.2	1.22 – 1.24	WL/8/PURINOVA
Mixing ratio (by volume)	100	100	
FOAMING CHARACTERISTIC			
Start time [s]	2 – 4		
Gelation time [s]	5 – 8		

\*components temperature in foaming test 60°C

### APPLICATION

In the formulation of polyurethane thermal- acoustic spraying semi-rigid foam (ceilings, walls).

**Component A** (Purios E) mixture of polyols with additives.

**Component B** (Purocyn B) polymeric diphenylmethane 4, 4' diisocyanate.

Surface spraying should be clean and dry, with temperatures min. 15°C, the ambient temperature during spraying min. 15°C and humidity max. 60%. The spray layer thickness should be in the range of 60 – 100 mm.

**Note: Mix poliol (Component A) before use!**

FOAM PROPERTIES		
Thermal conductivity	$\lambda_{\text{mean}} 0,035 \text{ W}/(\text{m}\cdot\text{K})$ $\lambda_{\text{D}} 0,036 \text{ W}/(\text{m}\cdot\text{K})$	EN 14315-1:2013 (PN -EN 12667:2002)
Water vapour transmission Water vapour resistance factor, $\mu$	$\geq 6,35$	EN 14315-1:2013 (PN - EN 12086:2013)
Density foam in finished product	9 – 12 kg/m <sup>3</sup>	PN - EN 1602: 2013
Compressive strength at 10 % strain	$\geq 5 \text{ kPa}$	EN 14315-1:2013 (PN EN 826:2013)

Open cells content	90 – 95 %	PN - ISO 4590
Classification regarding reaction to fire	E  *B-s1, d0	EN 14315-1:2013 (PN EN 13501 -1+A1:2010, PN EN ISO 11925 -2: 2010) PN-EN 13501-1:2019-02, (PN-EN 13823+A1:2014 PN-EN ISO 11925-2:2020)
Dimensional stability after 48 h: in temperature: +70°C i 90 % relative humidity  in temperature: - 20°C	<b>DS (70,90) 4</b> d ≤ 1%; l, b ≤ 4% <b>DS (-20,-) 2</b> d ≤ 1%; l, b ≤ 2%	EN 14315-1:2013 (PN EN 1604:2013-07)

**Note:** The process for the preparation of the foam takes place with the release of heat, and therefore it depends on the external conditions, the lower the temperature of the raw materials of the substrate or the environment, the lower is the degree of expansion (foaming). Foam properties becomes full after 48 hours.

#### CONDITIONS OF STORAGE AND TRANSPORT

Optimal storage temperature is 5 – 25°C. Raw materials should be stored in dry and closed rooms. Both components must be protected against moisture from the air. Shelf life in original manufacturer's packaging, stored at the recommended conditions is 6 months from the date of manufacture.

According to RID / ADR, both components are not hazardous materials.



Notice: The dates contained in this technical information were obtained under model conditions. During the work in other possible conditions it's possible to get differ results than indicated.

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